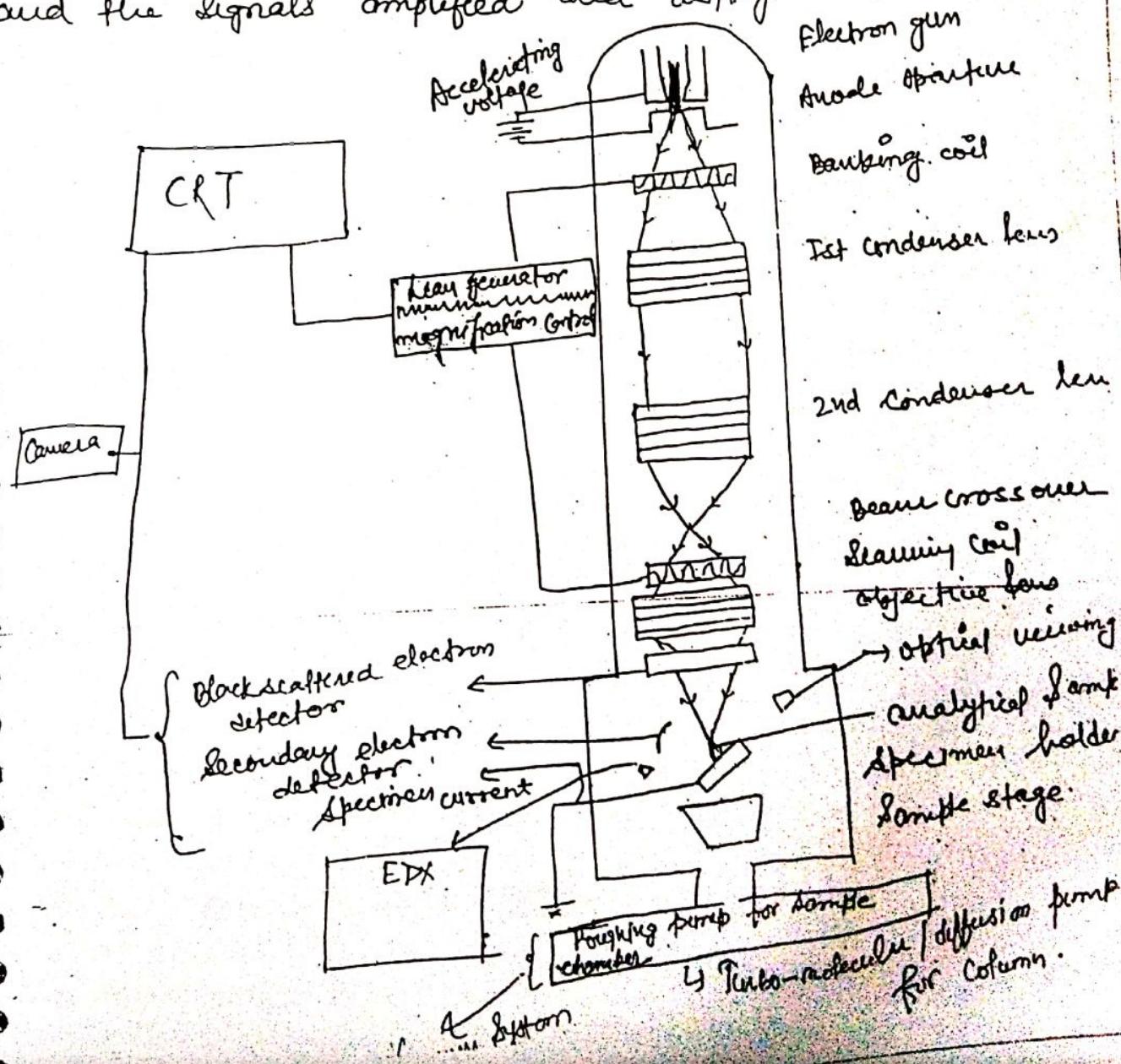


Scanning Electron microscopy [SEM] and Electron Probe Microanalysis

The main components of the SEM are shown in the figure. The electron gun at the top of the electron "optical" column produces the electron beam. The beam is focused to a diameter of $\sim 50\text{ }\mu\text{m}$ at the foot of the column by a series of the magnetic lenses and is scanned in a square TV type raster across the surface of the specimen. The various signals emitted from the surface of the specimen (e.g. secondary electrons, back-scattered electrons, X-rays) may be detected and the signals amplified and displayed.



Components :- Generally, two types of materials are used to produce electrons. Filaments made of either tungsten (W) or lanthanum hexaboride (LaB_6). The cathode is heated directly by a filament current I_f . Electrons exit the filament with average energy:

$$E_e \sim kT$$

The energy necessary to facilitate the emission of an electron from a material surface is governed by the work function of that material. The energy required to emit electrons is derived from the heat produced by the filament current.

Richardson's law (Richardson-Dushman equation) relates the current density J_c obtained by thermionic emission of the filament:

$$J_c = A_c T^2 \exp\left(-\frac{\phi_w}{k_B T}\right)$$

where A_c = is a constant that is characteristic of material
 T = absolute temperature.
 ϕ_w = work function of the material
 k_B = Boltzmann constant.

use of the material with a lower work function ϕ_w or a higher constant A_c result in the increase in the cathode current density.

The electrons are emitted as a point source called a space charge that is centered along the horizontal optical axis of the microscope. A positively charged anode plate serves to accelerate electrons through the aperture.

lenses are equipped with condenser and objective
so the electron beam exiting the anode plate
the electron gun assembly is divergent. A condenser
is responsible for collimating the divergent
secondary electrons are collected and examined by
scintillator photomultiplier "Everhart-thornley detector"
secondary electrons are first collimated by a
with an applied bias and then impacted upon
detector surface.

High points and surface features that face the
beam produce more δ electrons and hence stronger signals. Back-scattered electrons (BSEs) are
detected by a semiconductor array located at the
bottom of the column. A current is produced when
it strikes the semiconductor array.

Image Generation:- Image generation occurs by
scanning the electron beam across the sample surface.

Scans reconstructed image is formed and
sent to CRT and viewed. During the rastering process,
there is a "dwell time" at which point the beam is
used. During the "dwell time" the numerous types
of secondary effects are expressed. The life time
secondary effects is shorter than that of the dwell
time. Before the beam moves to the next segments
secondary effects have been detected, recorded and

Magnification, brightness and contrast all affect

the image quality. Cathodoluminescence is an imaging technique used mostly in investigating luminescence from mineral specimens. A camera housed in the column system takes a photograph of emitted light from the sample.

Operating: Sample loading and mounting begin by fixing the specimen to a metallic stub with graphite cement or conducting tape. The stub is then attached to the metallic stage and placed inside the sample chamber. The chamber is evacuated with a roughing pump. The column is evacuated to a pressure less than 10^{-6} torr in order to begin the filament warm-up process. The acceleration potential is stepped up slowly once the beam current is detected and adjusted, the sample is introduced to the column and is ready for analysis.

Accelerating voltage ranges from 0.5 kV to 30 kV. New lens systems are able to correct spherical and chromatic aberration, thereby improving the resolution of objects. This.